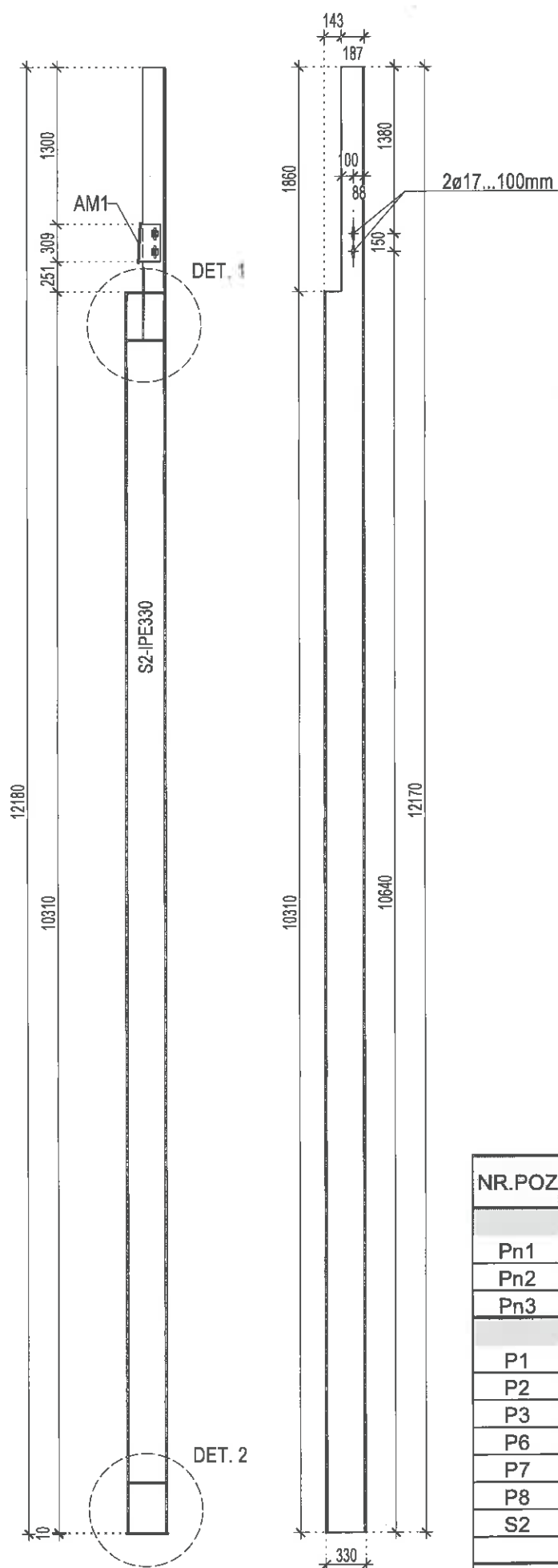
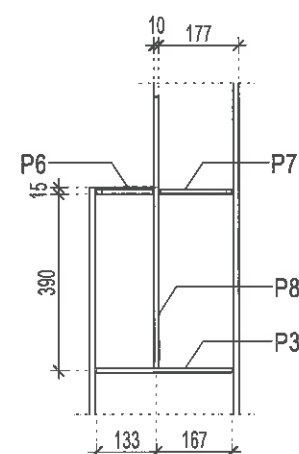
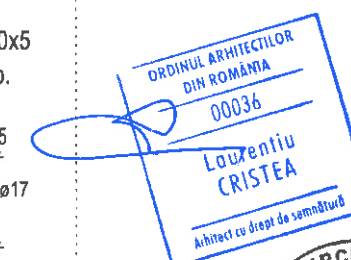
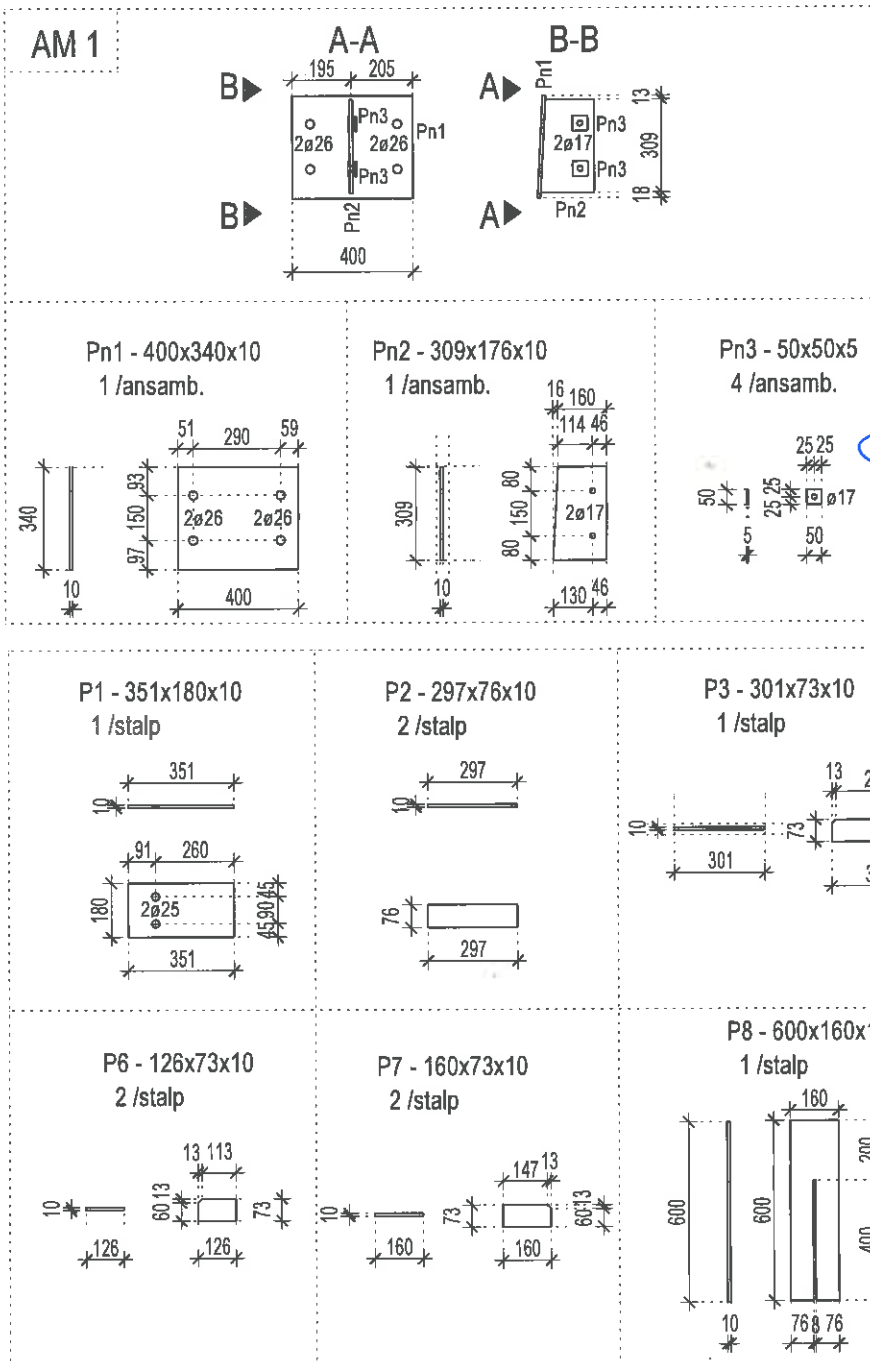
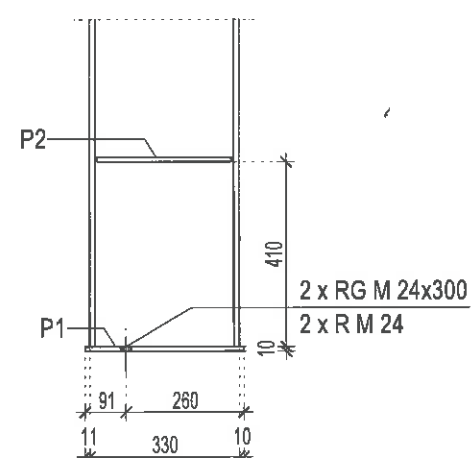




DETALIUL 1



DETALIUL 2



NR.POZ	DENUMIRE	NR.BUC	DIMENSIUNI[mm]			GREUTATE [kg]			CALITATE
						pe [m]	pe buc.	Totala	
ASM-1									
Pn1	OTEL LAT	1	400x	10x	340	31.40	10.68	10.68	S235
Pn2	OTEL LAT	1	309x	10x	176	24.26	4.27	4.27	S235
Pn3	OTEL LAT	4	50x	5x	50	1.96	0.10	0.39	S235
SM-2									
P1	OTEL LAT	1	351x	10x	180	27.55	4.96	4.96	S235
P2	OTEL LAT	2	297x	10x	76	23.31	1.77	3.54	S235
P3	OTEL LAT	1	301x	10x	73	23.63	1.72	1.72	S235
P6	OTEL LAT	2	126x	10x	73	9.89	0.72	1.44	S235
P7	OTEL LAT	2	160x	10x	73	12.56	0.92	1.83	S235
P8	OTEL LAT	1	600x	10x	160	47.10	7.54	7.54	S235
S2	Profil IPE 330	1	-	-	12170	49.10	597.55	597.55	S235
						Organe Asamblare 2,5%		0.38	
						Electrolizi + Grund 5%		31.72	
Greutate pentru un element [kg]								666.03	

Otel: S235 JR

Categoriza de executie a elementelor: B

Nivelul de acceptare al imbinarilor sudate: C

Tolerantele maxime pentru executarea elementelor sunt de 2 mm.

Suduri conform C150-99

Electrozi Superbaz ø3.25 sau ø4 ISO 9002.

Sudurile se vor executa cu grosimea sudurii a=0.7t_{min}L_{sudura} = pe tot conturul in contact.

Toate elementele se vor proteja cu grund anticoroziv bogat in zinc. Culoarea precizata de arhitect.

VERIFICATOR/ EXPERT	NUME	SEMNTURA	CERINTA	REFERAT/EXPERTIZA NR./DATA
	ing. Pacurar Vasile		A1, A2	
Proiectant general	S.C. ARHITECTONIK S.R.L.			BENEFICIAR: S.C. EUROCOM EXPANSION S.A.
Proiectant specialitate	S.C. PLAN 31 RO S.R.L.			Loc. BUCURESTI, Str. ARGESENI, PRINCIPALA Nr.1, jud. Arges
SPECIFICATIE	NUME	SEMNTURA	SCARA:	TITLU PROIECT:
SEF PROIECT	arh. Laurentiu Cristea		1:50	CONSTRUIRE: SALA DE PRODUCTIE PENTRU SPINTECARE, RETEZARE SI SORTARE CHERESTER LUCATA DIN FAG SI ACIZITIE DE UTILAJE SPECIFICE
PROIECTAT	ing. Tere Sergiu-Gheorghe		DATA:	TITLU PLANS:
DESENAT	ing. Tere Sergiu-Gheorghe		14 noiembrie 2018	DETALIU DE EXECUTIE STALP METALIC SM2